

## Blast Cabinet MS 90 S



### Machine type

Manually operated injection-fed air blasting cabinet

### Application

Rust removal, paint stripping, weld and mould cleaning, roughening and etching

### Assemblies

- *Cabinet shell*  
with gauntlet apertures, viewing window and side door, for handling/treatment of workpieces
- *Blast gun*  
with blast hose, operation by foot switch
- *Dust collector*  
with fan and dust bin, for generation and dust-cleaning of recovery air flow
- *Maintenance unit*  
for control of blasting pressure

### Technical Data

Blasting method	injection-fed
Blast gun	36 cfm
Blast cycle duration (max.)	continuous
Air consumption (at 6.3 bar)	1.1 m <sup>3</sup> /min
Energy consumption	0.3 kW (16 A)
Coating	RAL 9002, 5015
Overall dimensions (W/D/H)	1380/945/1720 mm
Internal dimensions (W/D/H)	900/800/800 mm
Powerpack (W/D/H)	–
Blast media grit size	recommended:
- metallic	0.2 – 0.7 mm
- non-metallic	0.1 – 0.7 mm
Blast media throughput	at 6 bar:
- metallic	up to 2.5 kg/min
- non-metallic	up to 2.1 kg/min
Blast media storage capacity	
- metallic	40 kg
- non-metallic	20 kg
Filter area	5.5 m <sup>2</sup>
Dust separation efficiency	> 99.9 %
Empty weight	350 kg

### Options

Removable turntable	Ø 400 mm, 50 kg
Integrated turntable	Ø 610 mm, 50 kg
Integrated turntable	Ø 610 mm, 200 kg
Retractable turntable	Ø 610 mm, 50 kg
Retractable turntable	Ø 610 mm, 200 kg
Retractable loading table	780 x 630 mm, 250 kg
Wear protection for cabinet	rubber curtains
Wear protection for windows	mesh wire
Aperture in side door	250 x 250 mm
Blast gun	24 cfm
High performance separator	1.7 m <sup>3</sup> /min (R ½")

### Remarks

Both the compressed air and the surface to be blasted must be dry and clean, i.e. free from water, oil and grease.