

Closed-Circuit Blasting Machine Problast 40 DV



Machine type

Mobile pressure-fed air blasting machine with blast gun (closed-circuit blasting machine)

Application

Rust removal, descaling, paint stripping, weld and mould cleaning, roughening and etching of rollers

Assemblies

- *Blast gun*
for simultaneous blasting and recovery of blast media and dust
- *Pressure vessel / Storage hopper*
for reclaimed blast media
- *Reclaimer (air cyclone)*
for separation of re-usable blast media from the recovery air flow
- *Dust collector with dust bin*
for dust cleaning of recovery air flow
- *Vacuum generator*
for generation of recovery air flow
- *Maintenance unit*
for control of blasting pressure

Technical data

Blasting method	pressure-fed
Vacuum generation	vacuum pump
Blast cycle duration (max.)	20 – 25 min
Air consumption (at 6.3 bar)	1.4 m ³ /min
Energy consumption	3 kW
Coating	RAL 5015
Dimensions (L/W/H)	1,110/600/1,850 mm
Empty weight	280 kg
Hose length	6 m
Blast gun	Ø 61 mm
Blast nozzle (boron carbide)	Ø 4.8 mm
Effective blast track width	18 – 20 mm
Blast media grit size	recommended:
- metallic	0.2 – 1.1 mm
- non-metallic	0.1 – 1.1 mm
Blast media throughput	at 6 bar:
- metallic	4 kg/min
- non-metallic	2 kg/min
Blast media storage capacity	with 30 l vessel:
- metallic	100 kg
- non-metallic	50 kg
Filter area	5.5 m ²
Dust separation efficiency	> 99.9 %

Options

Alternate brushes	concave, angular
Alternate blast guns	–
Hose extension	up to max. 10 m
Enlarged pressure vessel	–
External refilling hopper	–
Blast media level control	–
High performance V-pump	–
High performance separator	1.8 m ³ /min (R ½")
Magnetic separator	–

Remarks

Both the compressed air and the surface to be blasted must be dry and clean, i.e. free from water, oil and grease.